



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1665	8669A42	GEAR HSG ASSY	1	(15 IN. SHORT) (COMPLETE) (ME	
1	1665	8669A43	GEAR HSG ASSY	1	(15 IN. SHORT) (COMPLETE) (ME	
1	1665	8669A44	GEAR HSG ASSY	1	(20 IN. LONG) (COMPLETE) (MEF	
1	1665	8669A45	GEAR HSG ASSY	1	(20 IN. LONG) (COMPLETE) (MAF	
1	1665	8669A21	GEAR HOUSING ASSEMBLY (B,	1	(MERCURY)	
1	1665	8669A22	GEAR HOUSING ASSEMBLY (B,	1	(MARINER)	
2		NSS	SLEEVE	1		5
3		99325	SEAL-DRIVESHAFT	2		6
4	31	41326	BEARING-ROLLER-UPPER	1		
5	17	85500	PIN-DOWEL (.187 X .530)	1		
6	10	79953A 2	SCREW KIT (.375-16 X .250)-S	1		
7	12	19183	WASHER-SEALING	1		6
8	35	41133	SCREEN-WATER INLET (POR	1		
9	10	40031112	SCREW (M5 X 40)	1		
10	22	67892A 1	PLUG KIT-DRAIN-MAGNETIC	1		
11	12	19183	WASHER-SEALING	1		6
12	35	41134	SCREEN-WATER INLET (STA	1		
13	11	40026 3	NUT (M5)-SCREEN SCREW	1		
14	31	98294A 1	BEARING ASSEMBLY-ROLLER	1		
15		NSS	CUP-ROLLER BEARING	1		5
16		98432 5	TRIM TAB	1		
17	10	40003 54	SCREW (M8 X 30)	1		
18	10	824832 4	SCREW (M6 X 16)	4		
19	10	49908	SCREW (.250-28 X .750)	1		
20	43	98302	GEAR-PINION	1		
21	27	99326 1	GASKET-PUMP BASE	1		6,11
22		85083	FACE PLATE	1		
23	12	86645 1	WASHER-IMPELLER	1		6,11
24	28	85119	KEY-IMPELLER DRIVE	1		11
25	47	85089 3	IMPELLER	1		11
26	12	86645 1	WASHER-IMPELLER	1		6,11
27	25	69202	O RING-WATER PUMP	1		6,11
28	46	99157A 1	HOUSING ASSEMBLY-WATER	1		11
29		NSS	INSERT	1		5
30	26	85090	SEAL-WATER TUBE	1		6,11
31	25	86203	O RING-DRIVESHAFT	1		6,11
32	12	70132	WASHER	1		
33		853939	ROD-GEAR SHIFT	1	(15 IN. SHORT MODELS)	
33		853940	ROD-GEAR SHIFT	1	(20 IN. LONG MODELS)	
34	45	827024T	DRIVESHAFT	1	(15 IN. SHORT MODELS)	
34	45	827025T	DRIVESHAFT	1	(20 IN. LONG MODELS)	